

IN THE ALMANDED STATES DESIGNATED/ELECTED OFFICE

In re Application of:

Klaus STÖCKEMANN et al.

Art Unit: 1654

Serial No.:

09/117,357

Examiner: C. Delacroix-Muirheid

Filed: September 22, 1998

Title: PHARMACEUTICAL COMBINED PREPARATION AND ITS USE IN THE

TREATMENT OF GYNAECOLOGICAL DISORDERS

PRELIMINARY AMENDMENT

Sir:

In response to the Office Action of November 13, 2000, please amend the above-identified application as follows:

IN THE CLAIMS:/

Please amend claim 30 as follows:

30. A method according to claim 34, wherein said LHRH analogue is administered in the amount of 2 μ g-20 mg per kilogram of body weight and said anti-estrogen is administered in an amount of 0.1 μ g-10 mg per kilogram of body weight.

Please add claims 40-42 as follows:

- **40.** A method according to claim 34, wherein said LHRH analogue is Leuprorelin, Cetrorelix, Antide, Ac-D-Nal-D-Cpa-D-Pal-Ser-Tyr-D-Cit-Leu-Lys(Mor)-Pro-D-Ala-NH₂, Ramorelix, or Zoladex.
- 41. A method according to claim 40, wherein anti-estrogen is Raloxifen, Droloxifen, or Centchroman.

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